

PEARL Reconditioning Standards			
LOW VOLTAGE TRANSFORMERS INSTRUMENTATION CURRENT	Revision		
	Standard	Number	Date
	1440	5	11-2008

The term "reconditioning" is defined as "the process of returning electrical equipment to safe and reliable operating condition based on the design of the original manufacturer at the time of manufacturing."

REFERENCES

The following references are use in this standard. Each of these references can be found in their respective listed locations.

Table References: Section 6000

Table 6: Transformer Insulation Resistance Test Value

Table 11: Insulation resistance and test temperature conversion to 20°C values.

I TEST EQUIPMENT

The following test equipment is required to perform the testing requirements of this reconditioning standard:

1. Insulation Resistance Test Set (Megohmmeter) 1000 Vdc minimum

One of the following pieces of test equipment is required to perform the current transformer ratio verification testing requirements of this reconditioning standard:

1. Turns-To-Turns Ratio Test Set
2. AC Voltage Supply and Voltmeter (+/- 0.5%)
3. AC Current Supply and an Ammeter (+/- 0.5%)
4. Self-Contained Transformer Test Set

One of the following pieces of test equipment is required to perform the current transformer polarity testing requirements of this reconditioning standard:

1. AC Voltage Supply and Voltmeter
2. AC Current Supply and an Ammeter
3. Self-Contained Transformer Test Set

One of the following pieces of test equipment is required to perform the current transformer saturation testing requirements of this reconditioning standard:

1. AC Voltage Supply and Voltmeter
2. AC Current Supply and an Ammeter
3. Self-Contained Transformer Test Set

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II RECONDITION EVALUATION

These steps are used to determine what will be required to recondition this product under this standard.

1 INSPECTION

1.1 Case/Frame

- 1.1.1** Ensure that the nameplate data is legible.
- 1.1.2** Ensure that the third party listing service label is legible.
- 1.1.3** Inspect for signs of corrosion.
- 1.1.4** Inspect all connections for missing hardware.
- 1.1.5** Inspect for cracks.
- 1.1.6** Inspect for signs of overheating.
- 1.1.7** Inspect shorting switch for proper operation and connection.
- 1.1.8** Record results on an approved PEARL Evaluation Form.

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2. TESTING

2.1 Insulation Resistance

2.1.1 Primary to ground test

2.1.2 Perform an insulation resistance test at test voltage specified in Table 6 of Section 6000. The test duration shall be for 1 minute.

2.1.2.1 Correct for temperature, if necessary (Table 11).

2.1.2.2 Record results on an approved PEARL Evaluation Form.

2.1.3 Secondary to ground test

2.1.3.1 Perform an insulation resistance test at test voltage specified in Table 6 of Section 6000. The test duration shall be for 1 minute.

2.1.3.2 Correct for temperature, if necessary (Table 11).

2.1.3.3 Record results on an approved PEARL Evaluation Form.

2.1.4 Primary to secondary test

2.1.4.1 Perform an insulation resistance test at test voltage specified in Table 6 of Section 6000. The test duration shall be for 1 minute.

2.1.4.2 Correct for temperature, if necessary (Table 11).

2.1.4.3 Record results on an approved PEARL Evaluation Form.

2.1.4.4 Compare test results to manufacturer's recommendations or Table 6 of Section 6000.

2.1.5 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.2 Transformer Turns Ratio Verification

2.2.1 Perform a 'turns ratio test' from primary to secondary.

2.2.2 Record results on an approved PEARL Evaluation Form.

2.2.3 Compare test results to manufacturer's recommendations or industrial standards.

2.2.4 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.3 Transformer Saturation Test

2.3.1 Perform a saturation test on the current transformer.

2.3.2 Record results on an approved PEARL Evaluation Form.

2.3.3 Compare test results to manufacturer's recommendations or industrial standards.

2.3.4 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.4 Transformer Polarity

2.4.1 Perform a polarity test on the current transformer.

2.4.2 Record results on an approved PEARL Evaluation Form.

2.4.3 Compare test results to manufacturer's recommendations or industrial standards.

2.4.4 The polarity must be correctly marked in order for the product to become a PEARL labeled product.

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III RECONDITIONING PROCEDURES

The following procedures are in a recommended order and are required to recondition this product. PEARL recognizes that, based on actual product design and as found condition, some of these procedures may not be applicable. The testing requirement must be completed before the product can be labeled as a PEARL reconditioned product.

1 RECONDITIONING

1.1 Case/Frame

1.1.1 Disassemble to clean.

1.1.2 Clean all parts of contamination and corrosion.

1.2 Missing or Defective Components, Parts and Hardware

1.2.1 Replace or repair any missing or defective components, parts and hardware found during the inspection phase of this standard.

1.3 Final Assembly

1.3.1 Ensure that the nameplate/label data is complete, correct and legible.

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2 TESTING

2.1 Insulation Resistance

2.1.1 Primary to ground test

2.1.1.1 Perform an insulation resistance test at test voltage specified in Table 6 of Section 6000. The test duration shall be for 1 minute.

2.1.1.2 Correct for temperature, if necessary (Table 11).

2.1.1.3 Record results on an approved PEARL Reconditioning Test Form

2.1.2 Secondary to ground test

2.1.2.1 Perform an insulation resistance test at test voltage specified in Table 6 of Section 6000. The test duration shall be for 1 minute.

2.1.2.2 Correct for temperature, if necessary (Table 11).

2.1.2.3 Record results on an approved PEARL Reconditioning Test Form.

2.1.3 Primary to secondary test

2.1.3.1 Perform an insulation resistance test at test voltage specified in Table 6 of Section 6000. The test duration shall be for 1 minute.

2.1.3.2 Correct for temperature, if necessary (Table 11).

2.1.3.3 Record results on an approved PEARL Reconditioning Test Form.

2.1.4 Compare test results to manufacturer's recommendations or Table 6 of Section 6000.

2.1.5 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.2 Transformer Turns Ratio Verification

2.2.1 Perform a 'turns ratio test' from primary to secondary.

2.2.2 Record results on an approved PEARL Reconditioning Test Form.

2.2.3 Compare test results to manufacturer's recommendations or industrial standards.

2.2.4 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.3 Transformer Saturation Test

2.3.1 Perform a saturation test on the current transformer.

2.3.2 Record results on an approved PEARL Reconditioning Test Form.

2.3.3 Compare test results to manufacturer's recommendations or industrial standards.

2.3.4 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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2.4 Transformer Polarity

- 2.4.1** Perform a polarity test on the current transformer.
- 2.4.2** Record results on an approved PEARL Reconditioning Test Form.
- 2.4.3** Compare test results to manufacturer's recommendations or industrial standards.
- 2.4.4** The polarity must be correctly marked in order for the product to become a PEARL labeled product.

IV PEARL CERTIFICATION

This product has now been reconditioned under the PEARL Reconditioning Standard. The blue PEARL Reconditioning Quality Seal may now be placed on the device.