

PEARL Reconditioning Standards			
MEDIUM VOLTAGE CIRCUIT BREAKERS VACUUM	Revision		
	Standard	Number	Date
	2220	5	11-2008

The term "reconditioning" is defined as "the process of returning electrical equipment to safe and reliable operating condition based on the design of the original manufacturer at the time of manufacturing."

REFERENCES

The following references are use in this standard. Each of these references can be found in their respective listed locations.

Table References: Section 6000

- Table 1: US Standard bus connection bolt torque values.
- Table 2: Insulation resistance and test values for electrical apparatus.
- Table 5: Overpotential Test Voltages for Non-Inductive Electrical Apparatus
- Table 7: Power Factor/Dissipation Factor Recommended Test Voltage Values
- Table 11: Insulation resistance and test temperature conversion to 20°C values.

I TEST EQUIPMENT

The following test equipment is required to perform the testing requirements of this reconditioning standard:

1. Insulation Resistance Test Set (Megohmmeter) 2500 Vdc minimum

One of the following pieces of test equipment is required to perform the vacuum integrity testing requirements of this reconditioning standard:

1. AC Overpotential Test Set (Hipot)
2. DC Overpotential Test Set (Hipot)

One of the following pieces of test equipment is required to perform the insulation resistance testing requirements of this reconditioning standard:

1. AC Overpotential Test Set (Hipot)
2. DC Overpotential Test Set (Hipot)
3. Power Factor Test Set
4. Dissipation Factor Test Set

One of the following pieces of test equipment is required to perform the contact resistance testing requirements of this reconditioning standard

1. Digital Low Resistance Ohmmeter (DLRO – 10 amp unit is sufficient.)
2. DC Current Source and a Millivoltmeter

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II RECONDITION EVALUATION

These steps are required to determine if the product can be reconditioned and, if so, establish what must be done to recondition the product.

1 INSPECTION

1.1 Frame

- 1.1.1 Ensure that the nameplate data is legible.
- 1.1.2 Ensure that the third party listing service label is legible.
- 1.1.3 Ensure that the frame is plumb and square.
- 1.1.4 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
- 1.1.5 Inspect for rust and corrosion.
- 1.1.6 Inspect ground connection for excessive and inappropriate lubrication.
- 1.1.7 Inspect primary disconnects/stabs for excessive and inappropriate lubrication, signs of overheating and missing and defective parts.
- 1.1.8 Inspect secondary disconnects/stabs for excessive and inappropriate lubrication, signs of overheating and missing and defective parts.
- 1.1.9 Inspect interference interface for correct position based on frame rating.
- 1.1.10 Inspect insulation structure for signs of overheating and deterioration.
- 1.1.11 Record results on an approved PEARL Evaluation Form.

1.2 Operating Mechanism

- 1.2.1 Inspect for signs of rust and corrosion.
- 1.2.2 Inspect for excessive and inappropriate lubrication.
- 1.2.3 Inspect charging motor, when applicable.
- 1.2.4 Inspect control relays.
- 1.2.5 Inspect spring release relay, when applicable.
- 1.2.6 Inspect closing springs, when applicable.
- 1.2.7 Inspect opening springs, when applicable.
- 1.2.8 Inspect closing coil, when applicable.
- 1.2.9 Inspect insulating links (push rods).
- 1.2.10 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
- 1.2.11 Record results on an approved PEARL Evaluation Form.

1.3 Interphase Barriers

- 1.3.1 Inspect for dust, dirt and foreign materials.
- 1.3.2 Inspect for chips, cracks and deterioration.
- 1.3.3 Inspect for overheating.
- 1.3.4 Record results on an approved PEARL Evaluation Form.

1.4 Vacuum Bottle

- 1.4.1 Inspect for cracks and chips.
- 1.4.2 Check erosion gap on each phase, if available.
- 1.4.3 Record results on an approved PEARL Evaluation Form.

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- 1.5 Racking/Drawout Mechanism**
 - 1.5.1 Inspect for signs of rust and corrosion.
 - 1.5.2 Inspect for excessive and inappropriate lubrication.
 - 1.5.3 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
 - 1.5.4 Record results on an approved PEARL Evaluation Form.
- 1.6 Interlocks**
 - 1.6.1 Ensure that all circuit breaker interlocks all present.
 - 1.6.2 Record results on an approved PEARL Evaluation Form.
- 1.7 Limit Switches**
 - 1.7.1 Inspect all circuit breaker limit switches for proper operation.
 - 1.7.2 Check all terminal connections.
 - 1.7.3 Inspect for chips, cracks and defective limit switch cases.
 - 1.7.4 Record results on an approved PEARL Evaluation Form.
- 1.8 Auxiliary/Secondary Contact Block**
 - 1.8.1 Inspect circuit breaker auxiliary contact block for proper operation.
 - 1.8.2 Check all terminal connections.
 - 1.8.3 Inspect for chips, cracks and defective auxiliary contact block assembly.
 - 1.8.4 Record results on an approved PEARL Evaluation Form.
- 1.9 Devices**
 - 1.9.1 Inspect shunt trip unit for signs of overheating and deteriorated insulation.
 - 1.9.2 Check shunt trip unit for loose and defective terminal connectors.
 - 1.9.3 Inspect anti-pump unit for signs of overheating and deteriorated insulation.
 - 1.9.4 Check anti-pump unit for loose and defective terminal connectors.
 - 1.9.5 Inspect other control devices for signs of overheating and deteriorated insulation.
 - 1.9.6 Record results on an approved PEARL Evaluation Form.
- 1.10 Control Wiring**
 - 1.10.1 Inspect for overheating.
 - 1.10.2 Inspect for damage and deteriorated insulation.
 - 1.10.3 Check for loose and defective terminal connectors.
 - 1.10.4 Record results on an approved PEARL Evaluation Form.
- 1.11 Operation**
 - 1.11.1 Operate racking/drawout mechanism three (3) times while checking for smooth operation.
 - 1.11.2 Manually operate circuit breaker a minimum of five (5) times while checking for proper operation of the:
 - 1.11.2.1 Quick-make and quick-break feature.
 - 1.11.2.2 Counter operation.
 - 1.11.2.3 Close/Open indicator flag.
 - 1.11.3 Electrically operate (close/open) circuit breaker a minimum of five (5) times while checking for proper operation.
 - 1.11.4 Record results on an approved PEARL Evaluation Form.

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2 TESTING

2.1 Insulation Resistance

2.1.1 Perform an insulation resistance at test values specified in Table 2 as follows:

2.1.1.1 Circuit breaker in the open position

2.1.1.1.1 Line to load

2.1.1.2 Circuit breaker in the closed position

2.1.1.2.1 Phase to phase

2.1.1.2.2 Phase to ground

2.1.2 Correct for temperature, if necessary (Table 11).

2.1.3 Record results on an approved PEARL Evaluation Form.

2.2 Compare results to manufacturer's recommendations or industrial standards (Table 2).

2.3 Vacuum Bottle Integrity Test

CAUTION

Check with manufacturer for radiation warnings and test voltage limitations.

2.3.1 Perform a vacuum bottle integrity test on each phase using specific manufacturer's literature guidelines for test voltage and test sets.

2.3.2 Circuit breaker in the open position - Line to Load using an overpotential test set.

2.3.3 Record results on an approved PEARL Evaluation Form.

2.3.4 Compare results to manufacturer's guidelines.

2.4 Timing

2.4.1 Perform a timing test on the close operation using the 52a contacts.

2.4.2 Perform a timing test on the open operation using the 52b contacts.

2.4.3 Compare with manufacturer's recommendations.

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Either Test; the “Overpotential Test” (Step 2.5) or the “Power Factor Test” (Step 2.6) must be performed. It is not a requirement to do both.

2.5 Overpotential Test

- 2.5.1 Perform an overpotential test at test voltage specified in Table 5 as follows:
 - 2.5.2 Circuit breaker in the open position with arc chutes installed
 - 2.5.2.1 Line to load
 - 2.5.2.2 Line to ground
 - 2.5.2.3 Load to ground
 - 2.5.3 Circuit breaker in the closed position
 - 2.5.3.1 Phase to phase
 - 2.5.3.2 Phase to ground
- 2.5.4 Record results on an approved PEARL Reconditioning Test Form.
- 2.5.5 Compare results to manufacturer's guidelines or industrial standards.
- 2.5.6 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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2.6 Power Factor/Dissipation Factor Test

2.6.1 “A” Phase test

2.6.1.1 Perform a power factor test at rated voltage or below.

2.6.1.2 Breaker is in the OPEN position with arc chutes installed.

2.6.1.3 Connect the HIGH voltage test lead to the line side of “A” phase.

2.6.1.4 Connect the LOW voltage test lead to the load side of “A” phase.

2.6.1.5 Connect the GROUND test lead to the frame of the breaker.

2.6.1.6 Run a power/dissipation factor test in the “GUARD” mode.

2.6.1.6.1 This is the “A-phase line to ground”.

2.6.1.6.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.1.6.3 Record results on an approved PEARL Reconditioning Test Form

2.6.1.7 Run a power/dissipation factor test in the “UST” mode

2.6.1.7.1 This is the “A-phase line to load”.

2.6.1.7.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.1.7.3 Record results on an approved PEARL Reconditioning Test Form.

2.6.1.8 Move the HIGH voltage test lead to the load side of “A” phase and the LOW voltage test lead to the line side of “A” phase.

2.6.1.9 Run a power/dissipation factor test in the “GUARD” mode.

2.6.1.9.1 This is the “A-phase load to ground”.

2.6.1.9.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.1.9.3 Record results on an approved PEARL Reconditioning Test Form.

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2.6.2 “B” Phase test

2.6.2.1 Perform a power factor test at rated voltage or below.

2.6.2.2 Breaker is in the OPEN position with arc chutes installed.

2.6.2.3 Connect the HIGH voltage test lead to the line side of “B” phase.

2.6.2.4 Connect the LOW voltage test lead to the load side of “B” phase.

2.6.2.5 Connect the GROUND test lead to the frame of the breaker.

2.6.2.6 Run a power/dissipation factor test in the “GUARD” mode.

2.6.2.6.1 This is the “B-phase line to ground”.

2.6.2.6.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.2.6.3 Record results on an approved PEARL Reconditioning Test Form.

2.6.2.7 Run a power/dissipation factor test in the “UST” mode.

2.6.2.7.1 This is the “B-phase line to load”.

2.6.2.7.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.2.7.3 Record results on an approved PEARL Reconditioning Test Form.

2.6.2.8 Move the HIGH voltage test lead to the load side of “B” phase and the LOW voltage test lead to the line side of “B” phase.

2.6.2.9 Run a power/dissipation factor test in the “GUARD” mode.

2.6.2.9.1 This is the “B-phase load to ground”.

2.6.2.9.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.2.9.3 Record results on an approved PEARL Reconditioning Test Form.

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2.6.3 “C” Phase test

2.6.3.1 Perform a power factor test at rated voltage or below.

2.6.3.2 Breaker is in the OPEN position with arc chutes installed.

2.6.3.3 Connect the HIGH voltage test lead to the line side of “C” phase.

2.6.3.4 Connect the LOW voltage test lead to the load side of “C” phase.

2.6.3.5 Connect the GROUND test lead to the frame of the breaker.

2.6.3.6 Run a power/dissipation factor test in the “GUARD” mode.

2.6.3.6.1 This is the “C-phase line to ground”.

2.6.3.6.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.3.6.3 Record results on an approved PEARL Reconditioning Test Form.

2.6.3.7 Run a power/dissipation factor test in the “UST” mode.

2.6.3.7.1 This is the “C-phase line to load”.

2.6.3.7.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.3.7.3 Record results on an approved PEARL Reconditioning Test Form.

2.6.3.8 Move the HIGH voltage test lead to the load side of “C” phase and the LOW voltage test lead to the line side of “C” phase.

2.6.3.9 Run a power/dissipation factor test in the “GUARD” mode.

2.6.3.9.1 This is the “C-phase load to ground”.

2.6.3.9.2 Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.

2.6.3.9.3 Record results on an approved PEARL Reconditioning Test Form.

2.6.4 Compare results to manufacturer's guidelines or industrial standards.

2.6.5 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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2.7 Contact Resistance

- 2.7.1** Perform a contact resistance, millivolt drop test or watt-loss test from line to load on each phase of a closed circuit breaker with the test points at the line and load primary stabs/disconnects.
- 2.7.2** Record results on an approved PEARL Evaluation Form.
- 2.7.3** Compare test results to manufacturer's recommendations.
- 2.7.4** A PEARL recognized method is comparing the test results of each pole. Results should be within 50% for any of the poles. Any industrial standard used shall provide at least the same integrity as the PEARL recognized standard of comparing the test results of each pole and ensuring that they are within 50% of each other.

2.8 Timing

- 2.8.1** Perform a timing test on the close operation using the 52a contacts.
- 2.8.2** Perform a timing test on the open operation using the 52b contacts.
- 2.8.3** Compare with manufacturer's recommendations.

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III RECONDITION PROCEDURES

The following procedures are in a recommended order and are required to recondition this product. PEARL recognizes that, based on actual product design and as found condition, some of these procedures may not be applicable. The testing requirement must be completed before the product can be labeled as a PEARL reconditioned product.

1 RECONDITIONING

1.1 Frame

- 1.1.1 Disassemble to clean.
- 1.1.2 Clean all parts of contamination and corrosion.
 - 1.1.2.1 Clean interphase barriers.
 - 1.1.2.2 Clean primary stabs/disconnects.
 - 1.1.2.3 Clean secondary stabs/disconnects.
 - 1.1.2.4 Clean insulators.
 - 1.1.2.5 Clean cross bar.
 - 1.1.2.6 Clean push rods/links.
- 1.1.3 Prepare the frame to paint, as necessary.
- 1.1.4 Paint frame.

1.2 Missing or Defective Components, Parts and Hardware

- 1.2.1 Replace or repair any missing or defective components, parts and hardware found during the inspection phase of this standard.

1.3 Operating Mechanism

- 1.3.1 Disassemble operating mechanism, as necessary.
- 1.3.2 Clean mechanism.
- 1.3.3 Replace any defective parts.
- 1.3.4 Replate operating mechanism parts, as necessary.
- 1.3.5 Assemble operating mechanism.
- 1.3.6 Apply proper lubrication.
- 1.3.7 Adjust for proper operation.

1.4 Vacuum Bottles

- 1.4.1 Replace any vacuum bottles that fail the vacuum integrity test during the evaluation phase.
- 1.4.2 Replace any defective parts.
- 1.4.3 Check for proper torque on connections.
- 1.4.4 Adjust bottles for proper gap.

1.5 Lubrication

- 1.5.1 Lubricate hinge and pivot points.

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1.6 Checks and adjustments

1.6.1 General

1.6.1.1 Adjust all mechanical settings per manufacturer's instructions or company guidelines.

1.6.1.2 Check all adjustments for proper tolerance per manufacturer's recommendations or company guidelines.

1.6.1.3 Record results on an approved PEARL Reconditioning Test Form.

1.6.2 Hinge and Pivot

1.6.2.1 Check for proper adjustment based on manufacturer's recommendations or company guidelines.

1.6.2.2 Record results on an approved PEARL Reconditioning Test Form.

1.6.3 Limit Switches

1.6.3.1 Check for proper adjustment and operation based on manufacturer's recommendations or company guidelines.

1.6.3.2 Record results on an approved PEARL Reconditioning Test Form.

1.6.4 Safety Interlocks

1.6.4.1 Check for proper adjustment and operation based on manufacturer's recommendations or company guidelines.

1.6.4.2 Record results on an approved PEARL Reconditioning Test Form.

1.6 Torque

1.7.1 Check all screw and bolt connections for the proper torque per manufacturer's recommendations or industrial standards (Table 1).

1.7.2 Record results on an approved PEARL Reconditioning Form.

1.8 Operation

1.8.1 Manually operate circuit breaker a minimum of ten (10) times while checking for proper operation of the:

1.8.1.1 Quick-make and quick-break feature.

1.8.1.2 Counter operation.

1.8.1.3 Close/Open indicator flag.

1.8.2 Electrically operate circuit breaker a minimum of ten (10) times while checking for proper operation.

1.8.3 Verify shunt trip operation.

1.8.4 Verify anti-pump operation.

1.8.5 Verify operation of any limit switches.

1.8.6 Record results on an approved PEARL Reconditioning Test Form.

1.9 Final Assembly

1.9.1 Ensure that the nameplate/label data is complete, correct and legible.

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2 TESTING

2.1 Insulation Resistance

2.1.1 Perform an insulation resistance at test values specified in Table 2 as follows:

2.1.1.1 Circuit breaker in the open position

2.1.1.1.1 Line to load

2.1.1.2 Circuit breaker in the closed position

2.1.1.2.1 Phase to phase

2.1.1.2.2 Phase to ground

2.1.2 Correct for temperature, if necessary (Table 11).

2.1.3 Record results on an approved PEARL Reconditioning Form.

2.1.4 Compare results to manufacturer's recommendations or industrial standards (Table 2).

2.1.5 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.2 Vacuum Bottle Integrity Test

CAUTION

Check with manufacturer for radiation warnings and test voltage limitations.

2.2.1 Perform a vacuum bottle integrity test on each phase using specific manufacturer's literature guidelines for test voltage and test sets.

2.2.2 Circuit breaker in the open position - Line to load using an overpotential test set

2.2.3 Record results on an approved PEARL Reconditioning Test Form.

2.2.4 Compare results to manufacturer's guidelines or industrial standards.

2.2.5 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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Either Test; the “Overpotential Test” (Step 2.2) or the “Power Factor Test” (Step 2.3) must be performed. It is not a requirement to do both.

2.3 Overpotential Test

- 2.3.1** Perform an overpotential test at test voltage specified in Table 5 as follows:
 - 2.3.2** Circuit breaker in the open position with arc chutes installed
 - 2.3.2.1** Line to load
 - 2.3.2.2** Line to ground
 - 2.3.2.3** Load to ground
 - 2.3.3** Circuit breaker in the closed position
 - 2.3.3.1** Phase to phase
 - 2.3.3.2** Phase to ground
- 2.3.4** Record results on an approved PEARL Reconditioning Test Form.
- 2.3.5** Compare results to manufacturer's guidelines or industrial standards.
- 2.3.6** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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2.4 Power Factor/Dissipation Factor Test

2.4.1 "A" Phase test

- 2.4.1.1 Perform a power factor test at rated voltage or below.
- 2.4.1.2 Breaker is in the OPEN position with arc chutes installed.
- 2.4.1.3 Connect the HIGH voltage test lead to the line side of "A" phase.
- 2.4.1.4 Connect the LOW voltage test lead to the load side of "A" phase.
- 2.4.1.5 Connect the GROUND test lead to the frame of the breaker.
- 2.4.1.6 Run a power/dissipation factor test in the "GUARD" mode.
 - 2.4.1.6.1 This is the "A-phase line to ground".
 - 2.4.1.6.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
 - 2.4.1.6.3 Record results on an approved PEARL Reconditioning Test Form
- 2.4.1.7 Run a power/dissipation factor test in the "UST" mode
 - 2.4.1.7.1 This is the "A-phase line to load".
 - 2.4.1.7.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
 - 2.4.1.7.3 Record results on an approved PEARL Reconditioning Test Form.
- 2.4.1.8 Move the HIGH voltage test lead to the load side of "A" phase and the LOW voltage test lead to the line side of "A" phase.
- 2.4.1.9 Run a power/dissipation factor test in the "GUARD" mode.
 - 2.4.1.9.1 This is the "A-phase load to ground".
 - 2.4.1.9.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
 - 2.4.1.9.3 Record results on an approved PEARL Reconditioning Test Form.

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2.4.2 “B” Phase test

- 2.4.2.1** Perform a power factor test at rated voltage or below.
- 2.4.2.2** Breaker is in the OPEN position with arc chutes installed.
- 2.4.2.3** Connect the HIGH voltage test lead to the line side of “B” phase.
- 2.4.2.4** Connect the LOW voltage test lead to the load side of “B” phase.
- 2.4.2.5** Connect the GROUND test lead to the frame of the breaker.
- 2.4.2.6** Run a power/dissipation factor test in the “GUARD” mode.
 - 2.4.2.6.1** This is the “B-phase line to ground”.
 - 2.4.2.6.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
 - 2.4.2.6.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.4.2.7** Run a power/dissipation factor test in the “UST” mode.
 - 2.4.2.7.1** This is the “B-phase line to load”.
 - 2.4.2.7.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
 - 2.4.2.7.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.4.2.8** Move the HIGH voltage test lead to the load side of “B” phase and the LOW voltage test lead to the line side of “B” phase.
- 2.4.2.9** Run a power/dissipation factor test in the “GUARD” mode.
 - 2.4.2.9.1** This is the “B-phase load to ground”.
 - 2.4.2.9.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
 - 2.4.2.9.3** Record results on an approved PEARL Reconditioning Test Form.

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- 2.4.3 “C” Phase test**
 - 2.4.3.1** Perform a power factor test at rated voltage or below.
 - 2.4.3.2** Breaker is in the OPEN position with arc chutes installed.
 - 2.4.3.3** Connect the HIGH voltage test lead to the line side of “C” phase.
 - 2.4.3.4** Connect the LOW voltage test lead to the load side of “C” phase.
 - 2.4.3.5** Connect the GROUND test lead to the frame of the breaker.
 - 2.4.3.6** Run a power/dissipation factor test in the “GUARD” mode.
 - 2.4.3.6.1** This is the “C-phase line to ground”.
 - 2.4.3.6.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
 - 2.4.3.6.3** Record results on an approved PEARL Reconditioning Test Form.
 - 2.4.3.7** Run a power/dissipation factor test in the “UST” mode.
 - 2.4.3.7.1** This is the “C-phase line to load”.
 - 2.4.3.7.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
 - 2.4.3.7.3** Record results on an approved PEARL Reconditioning Test Form.
 - 2.4.3.8** Move the HIGH voltage test lead to the load side of “C” phase and the LOW voltage test lead to the line side of “C” phase.
 - 2.4.3.9** Run a power/dissipation factor test in the “GUARD” mode.
 - 2.4.3.9.1** This is the “C-phase load to ground”.
 - 2.4.3.9.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
 - 2.4.3.9.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.4.4** Compare results to manufacturer's guidelines or industrial standards.
- 2.4.5** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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2.5 Contact Resistance

- 2.5.1** Perform a contact resistance, millivolt drop test or watt-loss test from line to load on each phase of a closed circuit breaker with the test points at the line and load primary stabs/disconnects.
- 2.5.2** Record results on an approved PEARL Reconditioning Test Form.
- 2.5.3** Compare test results to manufacturer's recommendations.
- 2.5.4** A PEARL recognized method is comparing the test results of each pole. Results should be within 50% for any of the poles. Any industrial standard used shall provide at least the same integrity as the PEARL recognized standard of comparing the test results of each pole and ensuring that they are within 50% of each other.
- 2.5.5** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.6 Timing

- 2.6.1** Perform a timing test on the close operation using the 52a contacts.
- 2.6.2** Perform a timing test on the open operation using the 52b contacts.
- 2.6.3** Compare with manufacturer's recommendations.
- 2.6.4** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

2.7 Control Wiring

- 2.7.1** Perform an insulation resistance at test values specified in Table 2.
- 2.7.2** Record results on an approved PEARL Reconditioning Test Form.

IV PEARL CERTIFICATION

This product has now been reconditioned under the PEARL Reconditioning Standard. The blue PEARL Reconditioning Quality Seal may now be placed on the device.