

<b>PEARL Reconditioning Standards</b>			
<b>MEDIUM VOLTAGE CONTACTORS AIR</b>	Revision		
	Standard	Number	Date
	<b>2250</b>	5	11-2008

The term "reconditioning" is defined as "the process of returning electrical equipment to safe and reliable operating condition based upon the design of the original manufacturer at the time of manufacturing."

## **REFERENCES**

The following references are use in this standard. Each of these references can be found in their respective listed locations.

### Table References: Section 6000

- Table 1: US Standard bus connection bolt torque values.
- Table 2: Insulation resistance and test values for electrical apparatus.
- Table 5: Overpotential Test Voltages for Non-Inductive Electrical Apparatus
- Table 7: Power Factor/Dissipation Factor Recommended Test Voltage Values
- Table 11: Insulation resistance and test temperature conversion to 20°C values.

## **I TEST EQUIPMENT**

The following test equipment is required to perform the testing requirements of this reconditioning standard:

1. Insulation Resistance Test Set (Megohmmeter) 1000 Vdc minimum
2. AC or DC Overpotential Test Set (Hipot)

One of the following pieces of test equipment is required to perform the contact resistance testing requirements of this reconditioning standard:

1. Digital Low Resistance Ohmmeter (DLRO - 10 amp unit is sufficient.)
2. DC current source and a millivolt meter

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## II RECONDITION EVALUATION

These steps are required to determine if the product can be reconditioned and if so, establish what must be done to recondition the product.

### 1 INSPECTION

#### 1.1 Frame

- 1.1.1 Ensure that the nameplate data is legible.
- 1.1.2 Ensure that the third party listing service label is legible.
- 1.1.3 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
- 1.1.4 Inspect for rust and corrosion.
- 1.1.5 Inspect ground connection for excessive and inappropriate lubrication.
- 1.1.6 Inspect primary disconnects/stabs for excessive and inappropriate lubrication, signs of overheating and missing or defective parts.
- 1.1.7 Inspect secondary disconnects/stabs for excessive and inappropriate lubrication, signs of overheating and missing or defective parts.
- 1.1.8 Inspect interference interface for correct position based on frame rating.
- 1.1.9 Inspect insulation structure for signs of overheating and deterioration.
- 1.1.10 Record results on an approved PEARL Evaluation Form.

#### 1.2 Close Coil

- 1.2.1 Inspect for signs of rust and corrosion.
- 1.2.2 Inspect for signs of overheating.
- 1.2.3 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
- 1.2.4 Record results on an approved PEARL Evaluation Form.

#### 1.3 Operating Mechanism

- 1.3.1 Inspect for signs of rust and corrosion.
- 1.3.2 Inspect for excessive and inappropriate lubrication.
- 1.3.3 Inspect charging motor if applicable.
- 1.3.4 Inspect control relays.
- 1.3.5 Inspect spring release relay, if applicable.
- 1.3.6 Inspect closing springs, if applicable.
- 1.3.7 Inspect opening springs, if applicable.
- 1.3.8 Inspect closing coil, if applicable.
- 1.3.9 Inspect insulating links (push rods).
- 1.3.10 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
- 1.3.11 Record results on an approved PEARL Evaluation Form.

#### 1.4 Interphase Barriers

- 1.4.1 Inspect for dust, dirt and foreign materials.
- 1.4.2 Inspect for chips, cracks and deterioration.
- 1.4.3 Inspect for tracking.
- 1.4.4 Inspect for overheating.
- 1.4.5 Record results on an approved PEARL Evaluation Form.

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- 1.5 Arc Chute**
  - 1.5.1 Inspect for loose and missing parts.
  - 1.5.2 Inspect for dust, dirt, foreign material, cracks, chips and signs of overheating.
  - 1.5.3 Inspect for excessive deterioration and carbon buildup on the ceramic and metal separator.
  - 1.5.4 Inspect arc runners for excessive deterioration.
  - 1.5.5 Inspect blowout coils.
  - 1.5.6 Inspect arc runners.
  - 1.5.7 Record results on an approved PEARL Evaluation Form.
- 1.6 Fuse Assembly**
  - 1.6.1 Check fuse for proper rating per starter nameplate.
  - 1.6.2 Inspect for missing screws, defective parts, bolts, nuts, fasteners, retainers and keepers.
  - 1.6.3 Inspect for rust and corrosion.
  - 1.6.4 Inspect line and load clips for signs of overheating and missing or defective parts.
  - 1.6.5 Inspect the fuse clips for proper tension.
  - 1.6.6 Inspect all insulators for defects, cracks, chips and signs of tracking.
  - 1.6.7 Record results on an approved PEARL Evaluation Form.
- 1.7 Racking/Drawout Mechanism**
  - 1.7.1 Inspect for signs of rust and corrosion.
  - 1.7.2 Inspect for excessive and inappropriate lubrication.
  - 1.7.3 Inspect for missing screws, bolts, nuts, fasteners, retainers and keepers.
  - 1.7.4 Record results on an approved PEARL Evaluation Form.
- 1.8 Arcing Contacts**
  - 1.8.1 Inspect for excessive deterioration.
  - 1.8.2 Inspect for cracks, chips and pitting.
  - 1.8.3 Measure gap of arcing contacts.
  - 1.8.4 Check for proper sequence, if able, to slow/maintenance close contactor.
  - 1.8.5 Check for proper alignment/seating in the closed position.
  - 1.8.6 Record results on an approved PEARL Evaluation Form.
- 1.9 Main Contacts**
  - 1.9.1 Inspect for excessive deterioration.
  - 1.9.2 Inspect for cracks, chips and pitting.
  - 1.9.3 Measure gap of main contacts.
  - 1.9.4 Check for proper sequence if able to slow/maintenance close contactor.
  - 1.9.5 Check for proper alignment/seating in the closed position.
  - 1.9.6 Record results on an approved PEARL Evaluation Form.

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- 1.10 Current Carrying Components**
  - 1.10.1 Inspect line and load connections for signs of overheating.
  - 1.10.2 Inspect line and load connections for missing or defective parts.
  - 1.10.3 Inspect hinge/pivot joints for signs of overheating.
  - 1.10.4 Inspect hinge/pivot joints for missing or defective parts.
  - 1.10.5 Inspect any other current carrying components for signs of overheating.
  - 1.10.6 Inspect any other current carrying components for missing or defective parts.
  - 1.10.7 Record results on an approved PEARL Evaluation Form.
- 1.11 Interlocks**
  - 1.11.1 Ensure that all interlocks are present.
  - 1.11.2 Record results on an approved PEARL Evaluation Form.
- 1.12 Limit Switches**
  - 1.12.1 Inspect all limit switches for proper operation.
  - 1.12.2 Check all terminal connections.
  - 1.12.3 Inspect for chips, cracks and defective limit switch cases.
  - 1.12.4 Record results on an approved PEARL Evaluation Form.
- 1.13 Auxiliary/ Secondary Contact Block**
  - 1.13.1 Inspect contactor auxiliary contact block for proper operation.
  - 1.13.2 Check all terminal connections.
  - 1.13.3 Inspect for chips, cracks and defective auxiliary contact block assembly.
  - 1.13.4 Record results on an approved PEARL Evaluation Form.
- 1.14 Control Power Transformer**
  - 1.14.1 Inspect for signs of overheating and deteriorated insulation.
  - 1.14.2 Inspect control power fuses for proper ratings.
  - 1.14.3 Inspect for loose connections.
  - 1.14.4 Inspect for proper tension on fuse clips.
  - 1.14.5 Record results on an approved PEARL Evaluation Form.
- 1.15 Control Wiring**
  - 1.15.1 Inspect for overheating.
  - 1.15.2 Inspect for damage and deteriorated insulation.
  - 1.15.3 Check for loose and defective terminal connectors.
  - 1.15.4 Record results on an approved PEARL Evaluation Form.
- 1.16 Operation**
  - 1.16.1 Operate racking/drawout mechanism three (3) times while checking for smooth operation.
  - 1.16.2 Electrically operate (close/open) contactor five (5) times.
  - 1.16.3 Record results on an approved PEARL Evaluation Form.

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## 2 TESTING

### 2.1. Insulation Resistance

- 2.1.1** Perform an insulation resistance at test values specified in Table 2 of Section 6000 as follows:
- 2.1.1.1** Contactor in the open position
    - 2.1.1.1.1** Line to load
  - 2.1.1.2** Contactor in the closed position
    - 2.1.1.2.1** Phase to phase
    - 2.1.1.2.2** Phase to ground
- 2.1.2** Correct for temperature, if necessary (Table 11).
- 2.1.3** Record results on an approved PEARL Evaluation Form.
- 2.1.4** Compare results to manufacturer's recommendations or industrial standards (Table 2).

**Either Test; the “Overpotential Test” (Step 2.2) or the “Power Factor Test” (Step 2.3) must be performed. It is not a requirement to do both.**

### 2.2 Overpotential Test

- 2.2.1** Perform an overpotential test at test voltage specified in Table 5 as follows:
- 2.2.1.1** Contactor in the open position with arc chutes installed
    - 2.2.1.1.1** Line to load
    - 2.2.1.1.2** Line to ground
    - 2.2.1.1.3** Load to ground
  - 2.2.1.2** Contactor in the closed position
    - 2.2.1.2.1** Phase to phase
    - 2.2.1.2.2** Phase to ground
- 2.2.2** Record results on an approved PEARL Evaluation Form.
- 2.2.3** Compare results to manufacturer's guidelines or industrial standards.

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## 2.3 Power Factor/Dissipation Factor Test

### 2.3.1 "A" Phase test

- 2.3.1.1 Perform a power factor test at rated voltage or below:
- 2.3.1.2 Contactor is in the OPEN position with arc chutes installed.
- 2.3.1.3 Connect the HIGH voltage test lead to the line side of "A" phase.
- 2.3.1.4 Connect the LOW voltage test lead to the load side of "A" phase.
- 2.3.1.5 Connect the GROUND test lead to the frame of the contactor.
- 2.3.1.6 Run a power/dissipation factor test in the "GUARD" mode.
  - 2.3.1.6.1 This is the "A-phase line to ground".
  - 2.3.1.6.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
  - 2.3.1.6.3 Record results on an approved PEARL Evaluation Form.
- 2.3.1.7 Run a power/dissipation factor test in the "UST" mode.
  - 2.3.1.7.1 This is the "A-phase line to load".
  - 2.3.1.7.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
  - 2.3.1.7.3 Record results on an approved PEARL Evaluation Test Form.
- 2.3.1.8 Move the HIGH voltage test lead to the load side of "A" phase and the LOW voltage test lead to the line side of "A" phase.
- 2.3.1.9 Run a power/dissipation factor test in the "GUARD" mode.
  - 2.3.1.9.1 This is the "A-phase load to ground".
  - 2.3.1.9.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
  - 2.3.1.9.3 Record results on an approved PEARL Evaluation Test Form.

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**2.3.2 “B” Phase test**

- 2.3.2.1** Perform a power factor test at rated voltage or below:
- 2.3.2.2** Contactor is in the OPEN position with arc chutes installed.
- 2.3.2.3** Connect the HIGH voltage test lead to the line side of “B” phase.
- 2.3.2.4** Connect the LOW voltage test lead to the load side of “B” phase.
- 2.3.2.5** Connect the GROUND test lead to the frame of the contactor.
- 2.3.2.6** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.2.6.1** This is the “B-phase line to ground”.
  - 2.3.2.6.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.2.6.3** Record results on an approved PEARL Evaluation Test Form.
- 2.3.2.7** Run a power/dissipation factor test in the “UST” mode.
  - 2.3.2.7.1** This is the “B-phase line to load”.
  - 2.3.2.7.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.2.7.3** Record results on an approved PEARL Evaluation Test Form.
- 2.3.2.8** Move the HIGH voltage test lead to the load side of “B” phase and the LOW voltage test lead to the line side of “B” phase.
- 2.3.2.9** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.2.9.1** This is the “B-phase load to ground”.
  - 2.3.2.9.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.2.9.3** Record results on an approved PEARL Evaluation Test Form.

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**2.3.3 “C” Phase test**

- 2.3.3.1** Perform a power factor test at rated voltage or below:
- 2.3.3.2** Contactor is in the OPEN position with arc chutes installed.
- 2.3.3.3** Connect the HIGH voltage test lead to the line side of “C” phase.
- 2.3.3.4** Connect the LOW voltage test lead to the load side of “C” phase.
- 2.3.3.5** Connect the GROUND test lead to the frame of the contactor.
- 2.3.3.6** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.3.6.1** This is the “C-phase line to ground”.
  - 2.3.3.6.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.3.6.3** Record results on an approved PEARL Evaluation Test Form.
- 2.3.3.7** Run a power/dissipation factor test in the “UST” mode.
  - 2.3.3.7.1** This is the “C-phase line to load”.
  - 2.3.3.7.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.3.7.3** Record results on an approved PEARL Evaluation Test Form.
- 2.3.3.8** Move the HIGH voltage test lead to the load side of “C” phase and the LOW voltage test lead to the line side of “C” phase.
- 2.3.3.9** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.3.9.1** This is the “C-phase load to ground”.
  - 2.3.3.9.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.3.9.3** Record results on an approved PEARL Evaluation Test Form.

**2.3.4** Compare results to manufacturer's guidelines or industrial standards.

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**2.4 Contact Resistance**

- 2.4.1** Perform a contact resistance, millivolt drop test or watt-loss test from line to load on each phase of a closed contactor with the test points at the line and load primary stabs/disconnects.
- 2.4.2** Record results on an approved PEARL Evaluation Form.
- 2.4.3** Compare test results to manufacturer's recommendations.
- 2.4.4** A PEARL recognized method is comparing the test results of each pole. Results should be within 50% for any of the poles. Any industrial standard used shall provide at least the same integrity as the PEARL recognized standard of comparing the test results of each pole and ensuring that they are within 50% of each other.

**2.5 Timing**

- 2.5.1** Perform a timing test on the close operation using the 52a contacts.
- 2.5.2** Perform a timing test on the open operation using the 52b contacts.
- 2.5.3** Record results on an approved PEARL Evaluation Form.
- 2.5.4** Compare with manufacturers recommendations.

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### **III RECONDITIONING PROCEDURES**

The following procedures are in a recommended order and are required to recondition this product. PEARL recognizes that, based on actual product design and as found condition, some of these procedures may not be applicable. The testing requirement must be completed before the product can be labeled as a PEARL reconditioned product.

#### **1 RECONDITIONING**

##### **1.1 Frame**

- 1.1.1** Disassemble to clean.
- 1.1.2** Clean all parts of contamination and corrosion.
  - 1.1.2.1** Clean interphase barriers.
  - 1.1.2.2** Clean primary stabs/disconnects.
  - 1.1.2.3** Clean secondary stabs/disconnects.
  - 1.1.2.4** Clean insulators.
  - 1.1.2.5** Clean cross bar.
  - 1.1.2.6** Clean push rods/links.
- 1.1.3** Prepare the frame to paint, as necessary.
- 1.1.4** Paint frame/enclosure.

##### **1.2 Missing or Defective Components, Parts and Hardware**

- 1.2.1** Replace or repair any missing or defective components, parts and hardware found during the inspection phase of this standard.

##### **1.3 Arcing Contacts**

- 1.3.1** Remove and replace any defective arcing contacts.
- 1.3.2** Stationary arcing contacts.
  - 1.3.2.1** Clean and dress.
  - 1.3.2.2** Remove and replate, as necessary.
  - 1.3.2.3** Replace contacts.
- 1.3.3** Movable arcing contacts.
  - 1.3.3.1** Clean and dress.
  - 1.3.3.2** Remove and replate, as necessary.
  - 1.3.3.3** Replace contacts.
- 1.3.4** Check for proper wipe and alignment.
- 1.3.5** Check for proper torque on connections.

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- 1.4 Main Contacts**
  - 1.4.1 Remove and replace any defective main contacts.
  - 1.4.2 Stationary main contacts.
    - 1.4.2.1 Clean and dress.
    - 1.4.2.2 Remove and replate, as necessary.
    - 1.4.2.3 Replace contacts.
  - 1.4.3 Movable main contacts.
    - 1.4.3.1 Clean and dress.
    - 1.4.3.2 Remove and replate, as necessary.
    - 1.4.3.3 Replace contacts.
  - 1.4.4 Check for proper wipe and alignment.
  - 1.4.5 Check for proper torque on connections.
- 1.5 Current Carrying Components**
  - 1.5.1 Line and load connections.
    - 1.5.1.1 Clean and degrease.
    - 1.5.1.2 Replate, as necessary.
  - 1.5.2 Hinge/pivot joints.
    - 1.5.2.1 Clean and degrease.
    - 1.5.2.2 Replate, as necessary.
  - 1.5.3 Other current carrying components.
    - 1.5.3.1 Clean and degrease.
    - 1.5.3.2 Replate, as necessary.
- 1.6 Primary Stabs/Disconnects**
  - 1.6.1 Remove defective primary stabs/disconnects.
  - 1.6.2 Replate primary stabs/disconnects, as necessary.
  - 1.6.3 Replace any defective primary stabs/disconnects.
  - 1.6.4 Check for proper torque on connections.
- 1.7 Secondary Stabs/Disconnects**
  - 1.7.1 Remove defective secondary stabs/disconnects.
  - 1.7.2 Replate secondary stabs/disconnects, as necessary.
  - 1.7.3 Replace any defective secondary stabs/disconnects.
  - 1.7.4 Check for proper torque on connections.
- 1.8 Checks and adjustments**
  - 1.8.1 Check arcing contacts for proper wipe, pressure and gap.
  - 1.8.2 Check main contacts for proper wipe, pressure and gap.
  - 1.8.3 Make all adjustments per manufacturer's instructions. In the absence of a manufacturer's instructions, these adjustments will be based upon procedures that will ensure the original manufacturer's design.
- 1.9 Arc Chutes**
  - 1.9.1 Disassemble arc chutes.
  - 1.9.2 Clean arc chutes.
  - 1.9.3 Replace any defective parts.
  - 1.9.4 Assemble arc chutes.
  - 1.9.5 Check for proper torque on connections.

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## **1.10 Lubrication**

**1.10.1** Lubricate operating mechanism.

**1.10.2** Lubricate main contacts.

**1.10.3** Lubricate arcing contacts, if required by manufacturer.

**1.10.4** Lubricate hinge/pivot joint.

## **1.11 Checks and adjustments**

### **1.11.1 General**

**1.11.1.1** Adjust all mechanical settings per manufacturer's instructions.

**1.11.1.2** Check all adjustments for proper tolerance per manufacturer's recommendations.

**1.11.1.3** Record results on an approved PEARL Reconditioning Test Form.

### **1.11.2 Main Contacts**

**1.11.2.1** Check for proper wipe, pressure, gap and other manufacturer's recommendations.

**1.11.2.2** Check for proper alignment/seating in the closed position.

**1.11.2.3** Check for proper sequence.

**1.11.2.4** Record results on an approved PEARL Reconditioning Test Form.

### **1.11.3 Arcing Contacts**

**1.11.3.1** Check for proper wipe, pressure, gap and other manufacturer's recommendations.

**1.11.3.2** Check for proper alignment/seating in the closed position.

**1.11.3.3** Check for proper sequence.

**1.11.3.4** Record results on an approved PEARL Reconditioning Test Form.

### **1.11.4 Hinge/ Pivot**

**1.11.4.1** Check for proper adjustment and operation based on manufacturer's recommendations.

**1.11.4.2** Record results on an approved PEARL Reconditioning Test Form.

### **1.11.5 Limit Switches**

**1.11.5.1** Check for proper adjustment and operation based on manufacturer's recommendations.

**1.11.5.2** Record results on an approved PEARL Reconditioning Test Form.

### **1.11.6 Safety Interlocks**

**1.11.6.1** Check for proper adjustment and operation based on manufacturer's recommendations.

**1.11.6.2** Record results on an approved PEARL Reconditioning Test Form.

## **1.12 Torque**

**1.12.1** Check all screw and bolt connections for the proper torque per manufacturer's recommendations or industrial standards (Table 1).

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**1.13 Operation**

**1.13.1** Electrically operate (close /open) contactor ten (10) times.

**1.13.2** Verify operation of counter.

**1.13.3** Verify operation of any limit switches.

**1.13.4** Record results on an approved PEARL Reconditioning Form.

**1.14 Final Assembly**

**1.14.1** Ensure that the nameplate/label data is complete, correct and legible.

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## 2 TESTING

### 2.1. Insulation Resistance

2.1.1. Perform an insulation resistance at test values specified in Table 2 of Section 6000 as follows:

2.1.1.1 Contactor in the open position

2.1.1.1.1 Line to load

2.1.1.2 Contactor in the closed position

2.1.1.2.1 Phase to phase

2.1.1.2.2 Phase to ground

2.1.1 Correct for temperature, if necessary (Table 11).

2.1.2 Record results on an approved PEARL Reconditioning Form.

2.1.3 Compare results to manufacturer's recommendations or industrial standards (Table 2).

2.1.4 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

**Either Test; the “Overpotential Test” (Step 2.2) or the “Power Factor Test” (Step 2.3) must be performed. It is not a requirement to do both.**

### 2.2 Overpotential Test

2.2.1 Perform an overpotential test at test voltage specified in Table 5 as follows:

2.2.1.1 Contactor in the open position with arc chutes installed

2.2.1.1.1 Line to load

2.2.1.1.2 Line to ground

2.2.1.1.3 Load to ground

2.2.1.2 Contactor in the closed position

2.2.1.2.1 Phase to phase

2.2.1.2.2 Phase to ground

2.2.2 Record results on an approved PEARL Reconditioning Form.

2.2.3 Compare results to manufacturer's guidelines or industrial standards.

2.2.4 The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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## 2.3 Power Factor/Dissipation Factor Test

### 2.3.1 "A" Phase test

- 2.3.1.1 Perform a power factor test at rated voltage or below:
- 2.3.1.2 Contactor is in the OPEN position with arc chutes installed.
- 2.3.1.3 Connect the HIGH voltage test lead to the line side of "A" phase.
- 2.3.1.4 Connect the LOW voltage test lead to the load side of "A" phase.
- 2.3.1.5 Connect the GROUND test lead to the frame of the contactor.
- 2.3.1.6 Run a power/dissipation factor test in the "GUARD" mode.
  - 2.3.1.6.1 This is the "A-phase line to ground".
  - 2.3.1.6.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
  - 2.3.1.6.3 Record results on an approved PEARL Reconditioning Test Form.
- 2.3.1.7 Run a power/dissipation factor test in the "UST" mode.
  - 2.3.1.7.1 This is the "A-phase line to load".
  - 2.3.1.7.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
  - 2.3.1.7.3 Record results on an approved PEARL Reconditioning Test Form.
- 2.3.1.8 Move the HIGH voltage test lead to the load side of "A" phase and the LOW voltage test lead to the line side of "A" phase.
- 2.3.1.9 Run a power/dissipation factor test in the "GUARD" mode.
  - 2.3.1.9.1 This is the "A-phase load to ground".
  - 2.3.1.9.2 Correct for temperature, if necessary. Refer to test equipment manufacturer's guidelines.
  - 2.3.1.9.3 Record results on an approved PEARL Reconditioning Test Form.

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**2.3.2 “B” Phase test**

- 2.3.2.1** Perform a power factor test at rated voltage or below:
- 2.3.2.2** Contactor is in the OPEN position with arc chutes installed.
- 2.3.2.3** Connect the HIGH voltage test lead to the line side of “B” phase.
- 2.3.2.4** Connect the LOW voltage test lead to the load side of “B” phase.
- 2.3.2.5** Connect the GROUND test lead to the frame of the contactor.
- 2.3.2.6** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.2.6.1** This is the “B-phase line to ground”.
  - 2.3.2.6.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.2.6.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.3.2.7** Run a power/dissipation factor test in the “UST” mode.
  - 2.3.2.7.1** This is the “B-phase line to load”.
  - 2.3.2.7.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.2.7.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.3.2.8** Move the HIGH voltage test lead to the load side of “B” phase and the LOW voltage test lead to the line side of “B” phase.
- 2.3.2.9** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.2.9.1** This is the “B-phase load to ground”.
  - 2.3.2.9.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.2.9.3** Record results on an approved PEARL Reconditioning Test Form.

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**2.3.3 “C” Phase test**

- 2.3.3.1** Perform a power factor test at rated voltage or below:
- 2.3.3.2** Contactor is in the OPEN position with arc chutes installed.
- 2.3.3.3** Connect the HIGH voltage test lead to the line side of “C” phase.
- 2.3.3.4** Connect the LOW voltage test lead to the load side of “C” phase.
- 2.3.3.5** Connect the GROUND test lead to the frame of the contactor.
- 2.3.3.6** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.3.6.1** This is the “C-phase line to ground”.
  - 2.3.3.6.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.3.6.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.3.3.7** Run a power/dissipation factor test in the “UST” mode.
  - 2.3.3.7.1** This is the “C-phase line to load”.
  - 2.3.3.7.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.3.7.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.3.3.8** Move the HIGH voltage test lead to the load side of “C” phase and the LOW voltage test lead to the line side of “C” phase.
- 2.3.3.9** Run a power/dissipation factor test in the “GUARD” mode.
  - 2.3.3.9.1** This is the “C-phase load to ground”.
  - 2.3.3.9.2** Correct for temperature, if necessary. Refer to test equipment manufacturer’s guidelines.
  - 2.3.3.9.3** Record results on an approved PEARL Reconditioning Test Form.

**2.3.4** Compare results to manufacturer's guidelines or industrial standards.

**2.3.5** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

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**2.4 Contact Resistance**

- 2.4.1** Perform a contact resistance, millivolt drop test or watt-loss test from line to load on each phase of a closed contactor with the test points at the line and load primary stabs/disconnects.
- 2.4.2** Record results on an approved PEARL Reconditioning Test Form.
- 2.4.3** Compare test results to manufacturer's recommendations.
- 2.4.4** A PEARL recognized method is comparing the test results of each pole. Results should be within 50% for any of the poles. Any industrial standard used shall provide at least the same integrity as the PEARL recognized standard of comparing the test results of each pole and ensuring that they are within 50% of each other.
- 2.4.5** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

**2.5 Timing**

- 2.5.1** Perform a timing test on the close operation using the 52a contacts.
- 2.5.2** Perform a timing test on the open operation using the 52b contacts.
- 2.5.3** Record results on an approved PEARL Reconditioning Test Form.
- 2.5.4** Compare with manufacturers recommendations.
- 2.5.5** The test results must be within the guidelines recommended in order for the product to become a PEARL labeled product.

**IV PEARL CERTIFICATION**

This product has now been reconditioned under the PEARL Reconditioning Standard. The blue PEARL Reconditioning Quality Seal may now be placed on the device.