

<b>PEARL Reconditioning Standards</b>			
<b>PVC COATED METAL CONDUIT FITTINGS NIPPLES-THREADED COUPLINGS-ELBOWS</b>	Revision		
	Section	Number	Date
	<b>5410</b>	3	2-11-03

This guideline pertains to the sale and distribution of PVC coated metal conduit nipples, threaded couplings, elbows and related materials. All PVC coated metal conduit nipples, threaded couplings, elbows and related materials sold through distribution are to be new and unused.

## **I INSPECTION**

These steps are used to determine what will be required to recondition this product under this standard.

### **1 INSPECTION**

#### **1.1 Conduit Nipples, Threaded Couplings, Elbows and Components**

- 1.1.1** Ensure that the product identifier marking is legible, if applicable.
- 1.1.2** Inspect for signs of damage, deterioration and defects.
- 1.1.3** Inspect thread protectors for signs of damage, deterioration and defects.
- 1.1.4** Discard defective or substandard material.

## **II RECONDITIONING AND QUALITY CONTROL PROCEDURES**

The following procedures are in a recommended order and are required to recondition this product. PEARL recognizes that, based upon actual product design and/or as found condition, some of these procedures may not be applicable.

### **1 RECONDITIONING**

#### **1.1 Conduit Nipples, Threaded Couplings, Elbows and Components**

- 1.1.1** Clean all parts.
- 1.1.2** Refinish, as necessary.
- 1.1.3** Repair damaged PVC coating with approved PVC patch, as necessary.
- 1.1.4** Replace thread protectors with new, as necessary.
- 1.1.5** Repair or replace damaged or incorrect product identifier to reflect proper information.

#### **1.2 Packaging and Labeling**

- 1.2.1** Ensure that the package label is complete, correct and legible.

## **III PEARL CERTIFICATION**

This product has now been reconditioned under the PEARL Reconditioning Standard. The PEARL label and/or seal may be placed on it or its packaging.